

Main Specifications of CJ1M CPU Units

Model	Standard CPU Units			CPU Units with Pulse I/O		
	NEW CJ1M-CPU11	CJ1M-CPU12	CJ1M-CPU13	NEW CJ1M-CPU21	CJ1M-CPU22	CJ1M-CPU23
I/O points	160 points	320 points	640 points	160 points	320 points	640 points
Expansion Rack	Not supported.		One Rack	Not supported.		One Rack
Maximum number of connectable Units	10 Units		20 Units (CPU Rack: 10 Units, Expansion Rack: 10 Units)	10 Units		20 Units (CPU Rack: 10 Units, Expansion Rack: 10 Units)
Program capacity	5 Ksteps	10 Ksteps	20 Ksteps	5 Ksteps	10 Ksteps	20 Ksteps
Data memory capacity	32 Kwords (DM only, no EM)					
LD instruction execution time	100 ns					
MOV instruction execution time	0.3 ms					
Overhead time	0.7 ms	0.5 ms		0.7ms	0.5 ms	
Pulse start time	—			63 μs (without acceleration/deceleration)	46 μs (without acceleration/deceleration)	
				100 μs (with acceleration/deceleration)	70 μs (with acceleration/deceleration)	
Built-in ports	One peripheral port RS-232C port					
Mountable options	Memory Card (Compact Flash)					
Number of subroutines and jumps	256	1024		256	1024	
Number of scheduled interrupts	1	2		1	2	
Built-in inputs	—			10 inputs •4 interrupt inputs (quick-response inputs) •2 high-speed counter inputs (50-kHz phase-differential or 100-kHz single-phase inputs)		
Built-in outputs	—			6 outputs •2 pulse outputs, 100 kHz •1 PWM output		
				6 outputs •2 pulse outputs, 100 kHz •2 PWM outputs		

Warranty and Limitations of Liability

WARRANTY

OMRON's exclusive warranty is that the products are free from defects in materials and workmanship for a period of one year (or other period if specified) from date of sale by OMRON.

OMRON MAKES NO WARRANTY OR REPRESENTATION, EXPRESS OR IMPLIED, REGARDING NON-INFRINGEMENT, MERCHANTABILITY, OR FITNESS FOR PARTICULAR PURPOSE OF THE PRODUCTS. ANY BUYER OR USER ACKNOWLEDGES THAT THE BUYER OR USER ALONE HAS DETERMINED THAT THE PRODUCTS WILL SUITABLY MEET THE REQUIREMENTS OF THEIR INTENDED USE. OMRON DISCLAIMS ALL OTHER WARRANTIES, EXPRESS OR IMPLIED.

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In no event shall the responsibility of OMRON for any act exceed the individual price of the product on which liability is asserted.

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This catalog mainly provides information that is necessary for selecting suitable models, and does not contain precautions for correct use. Always read the precautions and other required information provided in product operation manuals before using the product.

- The application examples provided in this catalog are for reference only. Check functions and safety of the equipment before use.
- Never use the products for any application requiring special safety requirements, such as nuclear energy control systems, railroad systems, aviation systems, medical equipment, amusement machines, vehicles, safety equipment, or other application involving serious risk to life or property, without ensuring that the system as a whole has been designed to address the risks, and that the OMRON products are properly rated and installed for the intended use within the overall equipment or system.

Note: Do not use this document to operate the Unit.

OMRON Corporation

FA Systems Division H.O.
66 Matsumoto
Mishima-city, Shizuoka 411-8511
Japan
Tel: (81)55-977-9181
Fax: (81)55-977-9045

Regional Headquarters

OMRON EUROPE B.V.
Wegalaan 67-69, NL-2132 JD Hoofddorp
The Netherlands
Tel: (31)2356-81-300/Fax: (31)2356-81-388

OMRON ELECTRONICS LLC
1 East Commerce Drive, Schaumburg, IL 60173
U.S.A.
Tel: (1)847-843-7900/Fax: (1)847-843-8568

OMRON ASIA PACIFIC PTE. LTD.
83 Clemenceau Avenue,
#11-01, UE Square,
Singapore 239920
Tel: (65)6835-3011/Fax: (65)6835-2711

Authorized Distributor:

Note: Specifications subject to change without notice.

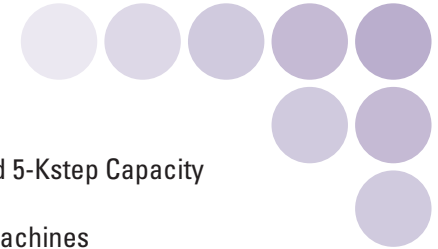
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Printed in Japan
1003-5M

New!
New Product News

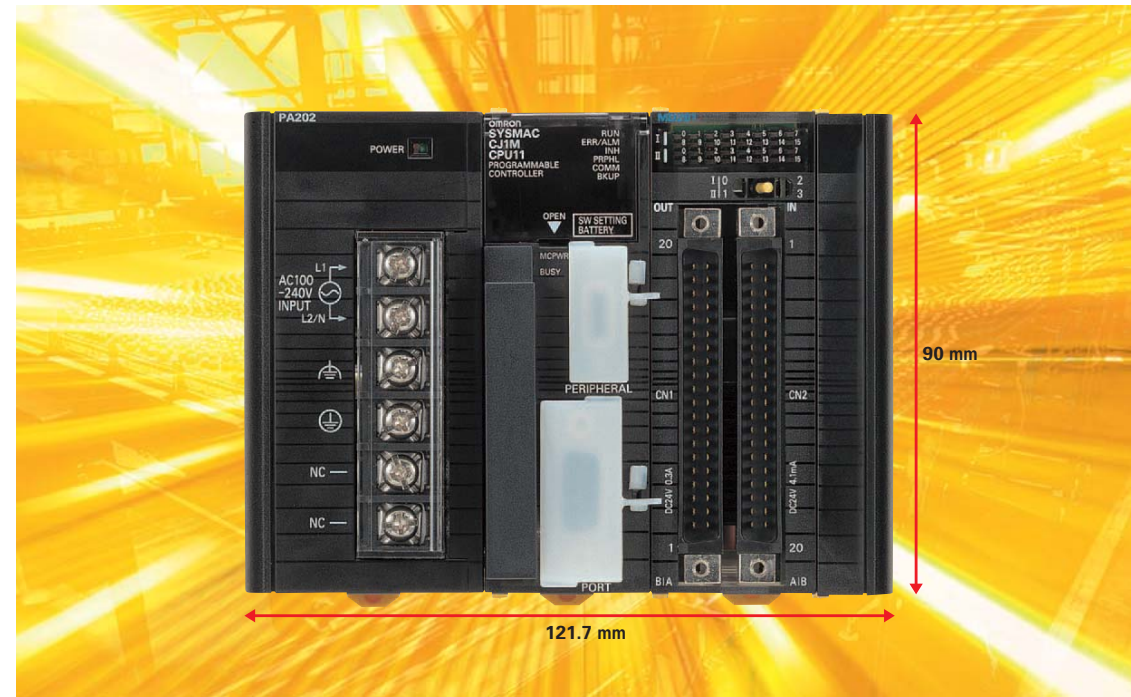
Programmable Controllers

SYSMAC
CJ1M
Low-end Models

OMRON



Lineup of Low-end Models with 160 I/O Points and 5-Kstep Capacity
CJ1M-CPU11/21 Added to Series
Providing Greater Added Value for Small-scale Machines



A PLC with a 64-point Mixed I/O Unit is shown above (121.7 x 90.0 x 65.0 mm, W x H x D) (Refer to the next page for configuration details.)



The ECO label is included on products that use the environmental materials introduced by OMRON.

Innovation
in the Solution Age

OMRON INDUSTRIAL AUTOMATION

CJ1M CPU Units: Small yet Powerful, and Now in More Cost-efficient Models

Lineup of Low-end CPU Units with Basic Functions Plus High Added Value

Program capacity of 5 Ksteps and up to 160 I/O points: For small-scale machine control yet including all the basic functions of the CJ Series. Standard features include a Memory Card interface and RS-232C port for serial communications. CPU Units with Pulse I/O have built-in high-speed counter inputs and pulse outputs for greater added value for machines.



**Standard CPU Unit
CJ1M-CPU11**
160 I/O points, program capacity: 5 Ksteps

- **Peripheral Port**
Connect a Programming Device, PT, etc.
- **RS-232C Port**
Connect a PT, Bar Code Reader, Programming Device, etc.
- **Memory Card Interface**



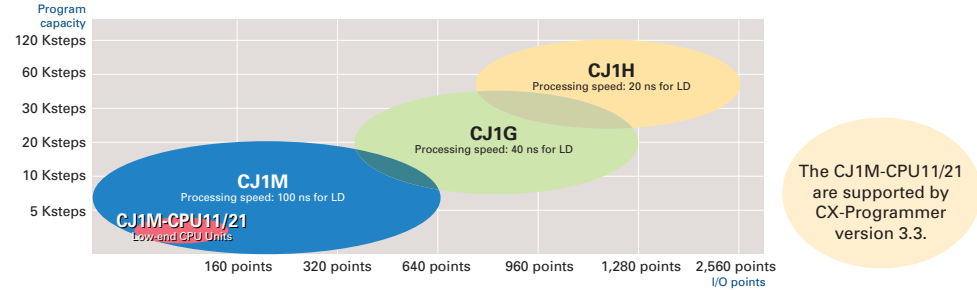
**CPU Unit with Pulse I/O
CJ1M-CPU21**
160 I/O points, program capacity: 5 Ksteps, 16 built-in I/O points

- **Peripheral Port**
Connect a Programming Device, PT, etc.
- **RS-232C port**
Connect a PT, Bar Code Reader, Programming Device, etc.
- **CPU Unit's Built-in I/O**
10 inputs (pulse inputs)
6 outputs (pulse/PWM outputs)
- **Memory Card Interface**

Choose the optimum Units to suit the application.



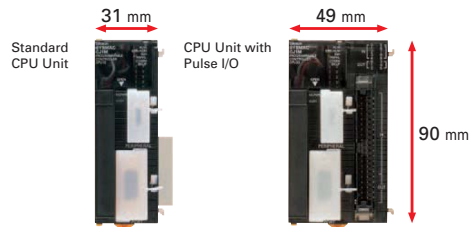
Select the optimum PLC from a complete lineup of low- to high-end CJ-series CPU Units to match your machine application needs.



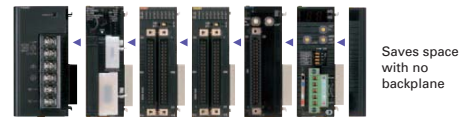
CJ1M-CPU11/21 Features

Save Space

Compact, with No Backplane



Backplane-free Configuration Flexible combinations



Improve Machine Speed

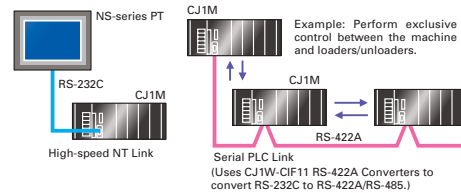
Reduced tact time, improved productivity.

Execute LD instructions at 100 ns and MOV instructions at 0.3 μs for higher machine speed.

The front page shows the following products:
CJ1W-PA202 Power Supply Unit
CJ1M-CPU11 CPU Unit
CJ1W-MD261 64-point Mixed I/O Unit

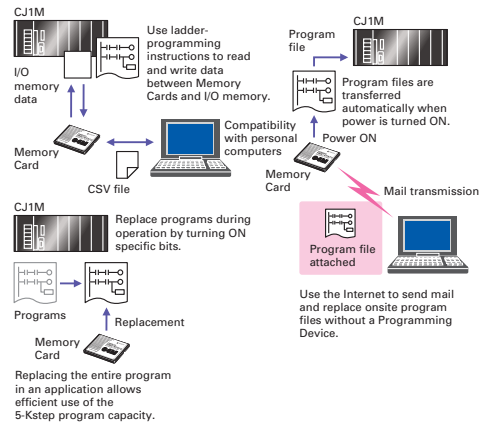
Broad Range of Communications with RS-232C Port without Special Programming

Linking to a PT or between CJ1M CPU Units is supported as a standard feature.



Flexible Data Handling with Memory Cards

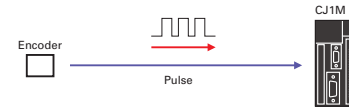
Memory Card Applications



Features of the CJ1M-CPU21 CPU Unit with Pulse I/O

Encoder Inputs for Two Axes

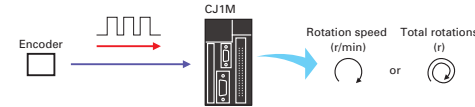
100-kHz single phase, or 50-kHz phase-differential pulse inputs



Measure Rotation Data

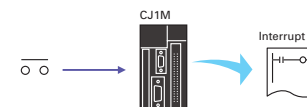
NEW

Convert from high-speed counter input pulses to rotation speeds (or total rotations) (new PRV2 instruction).



Four Interrupt or Quick-response Inputs

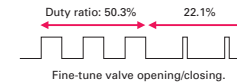
Quick-response inputs do not require a special Interrupt Input Unit.



High-precision Pulse with Variable Duty Factor (PWM) Output

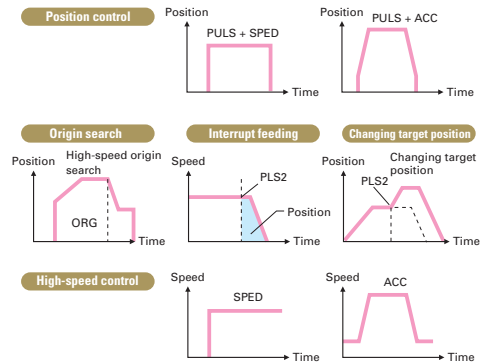
NEW

The duty ratio can be set in 0.1% units.



High-speed Pulse Outputs for Two Axes

Wide variety of pulse output functions, such as 100-kHz isokinetic or trapezoidal acceleration/deceleration for speed control, origin searches, trapezoidal positioning with acceleration/deceleration, interrupt feeding, and changing the target position during positioning.

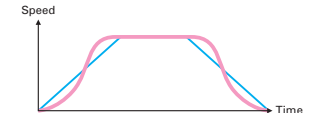


Acceleration/Deceleration with Shock Suppression

NEW

S-curve Acceleration/Deceleration

S-curve acceleration/deceleration decreases vibration during high-speed positioning in equipment with low rigidity.



NEW Functions indicated as new are supported by CX-Programmer version 4.0 (available soon) or later. (Compatible with CPU Unit Ver.2.0)